UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

SCHEDULE 13G

Under the Securities Exchange Act of 1934 (Amendment No.)*

		Snap On Inc.
		(Name of Issuer)
		Common Stock
		(Title of Class of Securities)
		83303410
		(CUSIP Number)
		0 1 1 1 2004
		Calendar Year 2004 (Date of Event which Requires Filing of this Statement)
Check the appropri	riate box t	to designate the rule pursuant to which this Schedule is filed:
[] Ri [] Ri	ule 13d-1(ule 13d-1(ule 13d-1(c)
		sequent amendment containing information which would alter the disclosures provided in a prior cover page.
Securities Exchar	nge Act o	n the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the f 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all othe ver, see the Notes).
		SCHEDULE 13G CUSIP No. 83303410
1.	Cook I.R.S	es of Reporting Persons. te & Bieler, L.P> d. Identification Nos. of above persons (entities only). 082822
2.	Chec (a) [k the Appropriate Box if a Member of a Group (See Instructions)
3.	SEC	USE ONLY
4.	Citiz	enship or Place of Organization Pennsylvania
	5.	Sole Voting Power 0
Number of Shares Beneficially	6.	Shared Voting Power 2,062,028

Own	ed by	,			
Each Reporting Person With:		orting	7. Sole Dispositive Power 0		
			8. Shared Dispositive Power 3,474,689		
		9.	Aggregate Amount Beneficially Owned by Each Reporting Person 3,474,689		
		10.	Check if the Aggregate Amount in Row (9) Excludes Certain Shares (See Instructions) []		
		11.	Percent of Class Represented by Amount in Row (9) 6.0%		
		12.	Type of Reporting Person IA		
			2		
Item					
	(a)	Name of			
	(b)		nap On Inc. of Issuer's Principal Executive Offices		
	(-)	10801 C	Corporate Drive t Prairie, Wisconsin 53158-1603		
Item	2				
Item	(a)	Name of	f Person Filing		
	(b)		k Bieler, L.P. of Principal Business Office or, if none, Residence		
		Suite 32	arket Street 222 phia, PA 19103		
	(c)	Citizens			
	(d)	Pennsyl Title of 0	vania Class of Securities		
	(e)	Common			
		8330341	10		
Item	(a) (b) (c) (d) (e)	[] Bro [] Ba [] Ins [] Inv	tatement is filed pursuant to §§240.13d-1(b) or 240.13d-2(b) or (c), check whether the person filing is a: oker or dealer registered under section 15 of the Act (15 U.S.C. 78o). Ink as defined in section 3(a)(6) of the Act (15 U.S.C. 78c). Surance company as defined in section 3(a)(19) of the Act (15 U.S.C. 78c). Vestment company registered under section 8 of the Investment Company Act of 1940 (15 U.S.C 80a-8). In investment adviser in accordance with §240.13d-1(b)(1)(ii)(E);		
	(f)		employee benefit plan or endowment fund in accordance with §240.13d-1(b)(1)(ii)(F);		
	(g)	[] A [parent holding company or control person in accordance with § 240.13d-1(b)(1)(ii)(G);		

	(h) (i)	 A savings associations as defined in Section 3(b) of the Federal Deposit Insurance Act (12 U.S.C. 1813); A church plan that is excluded from the definition of an investment company under section 3(c)(14) of the Investment Company Act of 1940 (15 U.S.C. 80a-3);
	(j)	[] Group, in accordance with §240.13d-1(b)(1)(ii)(J).
Item 4	4 . (a)	Ownership. Amount beneficially owned:
	(b)	3,474,689 Percent of class:
	(c)	6.0% Number of shares as to which the person has: (i) Sole power to vote or to direct the vote
		0 (ii) Shared power to vote or to direct the vote
		2,062,028 (iii) Sole power to dispose or to direct the disposition of
		0 (iv) Shared power to dispose or to direct the disposition of
		3,474,689
Item		Ownership of Five Percent or Less of a Class
	r of m	this statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial nore than five percent of the class of securities, check the following [].
	r of m	
Instru	r of m	nore than five percent of the class of securities, check the following [].
Instru	ction 6.	nore than five percent of the class of securities, check the following []. Dissolution of a group requires a response to this item. Ownership of More than Five Percent on Behalf of Another Person Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on By the Parent
Instru Item	ction 6.	nore than five percent of the class of securities, check the following []. Dissolution of a group requires a response to this item. Ownership of More than Five Percent on Behalf of Another Person Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on By the Parent Holding Company

SIGNATURE

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

Date: February 07, 2005

By:/s/ Linda Nitka Perna

Linda Nitka Perna
Title: Chief Compliance Officer